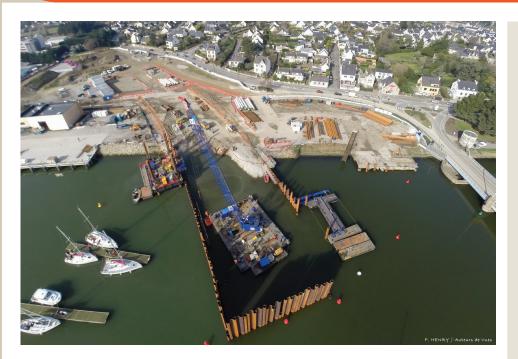
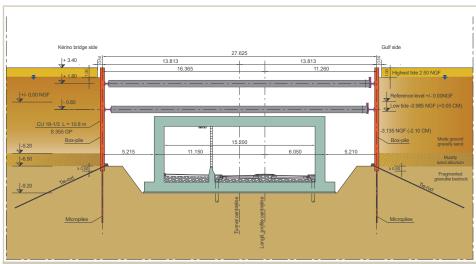
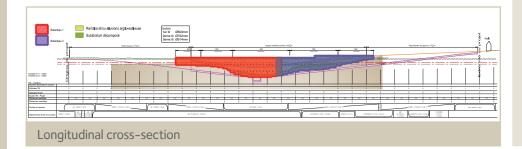


Kérino tunnel Vannes | France





Typical cross-section 1-1



The city of Vannes, on the Gulf of Morbihan, is Brittany's fourth-largest conurbation. For some years it was plaqued by an urban-transport problem in the port, where the interests of road vehicles and boats were in conflict at the Kérino swing bridge, with vehicles using it to cross the entrance to the harbour, and boats requiring it to be opened to leave or enter. Both vehicle and boat traffic were governed by tides and the position of the bridge which was opened 102 minutes per day, on average, to allow 7,500 boats through every year, compared to 15,000 vehicles crossing every day. The fluidity of traffic was thus severely affected.

The Kérino swing bridge has been replaced by an underpass beneath the entrance to the harbour. This enables road and water traffic to move fluidly simultaneously. The underpass comprises two lanes for vehicles and a separate lane for pedestrians and cyclists. It consists of a 153-m-long western approach ramp, a 248-m-long cut-and-cover tunnel section, and a 150-m-long eastern approach ramp.

A total of 1,061 tonnes of 3.5 to 16.5-m-long double PU 18 sheet piles and CU 18-2 box piles made from \$ 355 GP grade steel were used to build two cofferdams in the river. A gap was left around the cofferdams at all times during the three-year construction period so that boats could continue to leave and enter the port.

The first phase of works involved dredging the River Marle, after which work on the tunnel began on the west bank with the construction of a steel sheet pile cofferdam so that the cutand-cover tunnel could be excavated in the dry. The approximately 130-m-long, 30-m-wide three-





Kérino tunnel Vannes | France

Owner Vannes City Council / ADIM OUEST

Designer INGEROP, Antea Group

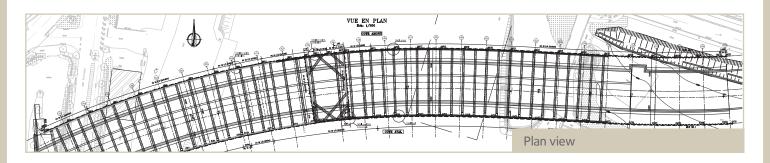
Contractor GTM Ouest (civil works)

Bordeaux agency (sheet pile cofferdams)

Sheet piles PU 18 S 355 GP 3.5 to 16.5 m 500 t

CU 18-2 S 355 GP 3.5 to 16.5 m 561 t

Total 1,061 tonnes



sided cofferdam was built out from the riverbank, half on land and half in water. It was a composite pile wall made up of steel double PU 18 sheet piles and CU 18-2 box piles. The same method was also used on the east bank: here, the three-sided cofferdam was about 100 m long and 30 m wide, 70 % on land and 30 % in water.

The watertightness of both cofferdams was ensured by applying on the entire length of the pile clutches the **Beltan® bituminous sealant**.

The piles were driven to the rockhead, a surface–weathered micaschist with p_l ranging from 1.9 MPa at the top to more than 5 MPa at depth. The foot of the cofferdam was anchored by micropiles. This involved drilling into the rock at the centre of the CU 18 box piles and injecting cement grout. Inclined tie–rods were then installed in the landward part of the cofferdams after excavation. In accordance with the work zone, up to three levels of compression braces were installed to ensure the stability of the sheet pile walls whose maximum depth relative to the natural ground line was over 11 m. These steel tubes were about 27 m long.

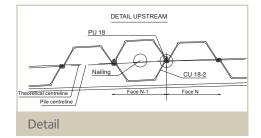
During the second phase of works, the two cofferdams were connected after construction of a watertight box at the end of the western cofferdam, making it possible to open a navigation channel on the western side. When the civil works were over, the remaining sheet pile walls were cut back to the original ground line and the navigation channel was restored to its original width.

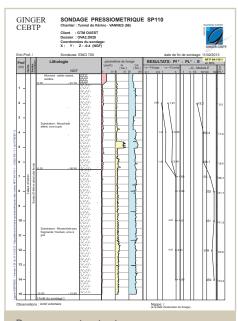
The piles were driven using, first, a variable-eccentric-moment ICE 18RF free-hanging vibratory hammer suspended from a 65-tonne lattice-jib crane, then driven to refusal with an IHC S40 hydraulic hammer. Modular barges were used for work in the river. A floating driving guide and a legged guide with a special template were used because of the «combi-wall» nature of the cofferdam, particularly for driving the CU 18 box piles. Around eight pairs of sheet piles were driven per day.

Around 44,000 m³ of soil was dredged from the river bottom.

Work began in June 2013, with pile driving starting in October that year. The underpass was officially opened on June 24, 2016.

The work was carried out under a 28-year public-private-partnership contract (3 years for construction, 25 years of maintenance). The total cost was estimated at 76 million euros. Some 14.5 million euros of this was funded by the Vannes metropolitan authority, the Morbihan general council, and the Brittany regional council.





Pressuremeter test